

R-M10

Roll Bender
Manually Powered



Storage cabinet

Manual adjustment
Manually powered
Two hardened gear-driven rolls
2" flat / 1/4" tube capacity
Includes standard rolls



SPECIFICATIONS

Mild Steel	Max. Size OD/Wall	Min. Dia.
Flat Bar (Hard Way)	1.2" (.375)	20"
Flat Bar (Easy Way)	2" (.375)	15.75"
Solid Square Rod	.75"	20"
Solid Round Rod	.875"	20"
Round Tube	1.2" (.078)	31.5"
Pipe	1" Sched 40	28"
Rectangular Tube	1.5" x .75" (.078)	39.5"
Square Tube	1.2" (.078)	35.5"
Angle Iron (Leg Out)	1.3" x 1.3" (.177)	31.5"
T-Bar (Leg Out)	1.3" x 1.3" (.177)	24"
T-Bar (Leg In)	1.3" x 1.3" (.177)	24"
Channel (Legs Out)	1.5" x .75" (.177)	27.75"
Channel (Legs In)	1.5" x .75" (.177)	27.75"

Specifications subject to change without notice.

Two rolls are powered
Rolls are hardened
Rolls shafts are special steel material hardened and ground
Standard rolls
Guide rolls
Horizontal and vertical working position
Foot pedal control
Variable speed



In horizontal position



Variable speed control

2 POWERED ROLLS

R-M40

Roll Bender
Manually Powered

SPECIFICATIONS

Mild Steel	Max. Size OD/Wall	Min. Dia.
Flat Bar (Hard Way)	2" (.375)	19.7"
Flat Bar (Easy Way)	2 1/4" (.375)	19.7"
Solid Square Rod	1 1/4"	19.7"
Solid Round Rod	1 3/4"	19.7"
Round Tube	2" (.078)	27.55"
Pipe	1" Sched 10	27.5"
Rectangular Tube	2" x 1 1/4" (.078)	39.37"
Square Tube	1 1/2" (.078)	39.37"
Angle Iron (Leg Out)	1/8" x 1/8" (.196)	19.68"
Angle Iron (Leg In)	1 1/2" x 1 1/2" (.196)	19.68"
T-Bar (Leg Out)	1 1/2" x 1 1/2" (.196)	19.68"
T-Bar (Leg In)	1 1/2" x 1 1/2" (.196)	19.68"
Channel (Legs Out)	2"	19.68"
Channel (Legs In)	2"	32.62"

Specifications subject to change without notice.



BAILEIGH
INDUSTRIAL

R-M55

Roll Bender
Manually Powered

SPECIFICATIONS

Mild Steel	Max. Size OD/Wall	Min. Dia.
Flat Bar (Hard Way)	2 1/4" (.375)	19.68"
Flat Bar (Easy Way)	3" (.60)	23.62"
Solid Square Rod	1 3/8"	23.62"
Solid Round Rod	1 3/8"	23.62"
Round Tube	2 1/4" (.078)	47.24"
Pipe	1 1/2" Sched 10	39"
Rectangular Tube	2 1/4" x 1 1/2" (.078)	51.18"
Square Tube	1 3/4" (.078)	47.24"
Angle Iron (Leg Out)	1 1/2" x 1 1/2" (.187)	23.62"
Angle Iron (Leg In)	1 1/2" x 1 1/2" (.187)	23.62"
T-Bar (Leg Out)	2" x 2" (.250)	23.62"
T-Bar (Leg In)	2" x 2" (.250)	23.62"
Channel (Legs Out)	3 1/8"	27.55"
Channel (Legs In)	3 1/8"	27.55"

Specifications subject to change without notice.



Variable speed control

- Spheroid cast iron frame
- Two rolls are powered
- Rolls are hardened
- Rolls shafts are special steel material hardened and ground
- Standard rolls
- Guide rolls
- Horizontal and vertical working position
- Foot pedal control
- Variable speed

BAILEIGH
INDUSTRIAL



R-H45

Roll Bender Hydraulic



Digital readout



SPECIFICATIONS

Mild Steel	Max. Size OD/Wall	Min. Dia.
Flat Bar (Hard Way)	3/4" (.393)	27.55"
Flat Bar (Easy Way)	3/8" (.75)	27.55"
Solid Square Rod	1 1/2"	27.55"
Solid Round Rod	1 1/2"	27.55"
Round Tube	2 3/4" (.078)	59.05"
Pipe	2" Sched 10	47.2"
Rectangular Tube	2 3/4" x 1 1/2" (.078)	59.05"
Square Tube	2" (.098)	51.18"
Angle Iron (Leg Out)	1 3/4" x 1 3/4" (.196)	27.55"
Angle Iron (Leg In)	1 3/4" x 1 3/4" (.196)	27.55"
T-Bar (Leg Out)	2 1/4" x 2 1/4" (.275)	23.62"
T-Bar (Leg In)	2 1/4" x 2 1/4" (.275)	31.5"
Channel (Legs Out)	4"	31.49"
Channel (Legs In)	4"	31.49"

Specifications subject to change without notice.

SPECIAL STEEL
**ROLL
SHAFTS**

Three driven rolls
Hydraulic top roll positioning
Bends vertically or horizontally
Digital readout
220V, single-phase

R-H55

Roll Bender Hydraulic

SPECIFICATIONS

Mild Steel	Max. Size OD/Wall	Min. Dia.
Flat Bar (Hard Way)	4" (.472)	31.5"
Flat Bar (Easy Way)	4 1/4" (.78)	31.5"
Solid Square Rod	1 3/4"	31.5"
Solid Round Rod	1 3/4"	31.5"
Round Tube	3 1/8" (.078)	59.05"
Pipe	2 1/2" Sched 10	58"
Rectangular Tube	3 1/8" x 1 1/2" (.125)	98.42"
Square Tube	2 3/8" (.125)	102.36"
Angle Iron (Leg Out)	3" x 3" (.169)	31.5"
Angle Iron (Leg In)	3" x 3" (.169)	31.5"
T-Bar (Leg Out)	2 3/4" x 2 3/4" (.312)	31.5"
T-Bar (Leg In)	2 3/4" x 2 3/4" (.312)	31.5"
Channel (Legs Out)	4 3/4"	33.64"
Channel (Legs In)	4 3/4"	33.64"

Specifications subject to change without notice.



Digital readout

Three driven rolls
Hydraulic top roll positioning
Bends vertically or horizontally
Digital readout
220V, 3-phase



BAILEIGH
INDUSTRIAL

R-H80

Roll Bender Hydraulic



- Three rolls powered
- Heavy duty steel welded frame
- Roll shafts are special steel material
- Horizontal and vertical working position
- Motor brake equipped
- Mobile control panel
- Digital readout

SPECIFICATIONS

Mild Steel	Max. Size OD/Wall	Min. Dia.
Flat Bar (Hard Way)	3" (.50)	27.55"
Flat Bar (Easy Way)	5" x 1"	23.62"
Solid Square Rod	1 3/4"	19.68"
Solid Round Rod	2"	19.68"
Round Tube	4" (.09)	47.24"
Pipe	3" Sched 10	27.55"
Rectangular Tube	3" x 1" (.11)	31.49"
Square Tube	2 3/4" (.11)	51.18"
Angle Iron (Leg Out)	3" x 3" (.31)	31.49"
Angle Iron (Leg In)	2 3/4" x 2 3/4" (.11)	27.55"
T-Bar (Leg Out)	2 3/4" (.31)	31.9"
T-Bar (Leg In)	3" (.35)	31.49"
Channel (Legs Out)	4 3/4" x 2"	23.62"
Channel (Legs In)	4" x 2"	19.68"
I Beam (Hard Way)	4 3/4" x 2 1/4"	23.62"

Specifications subject to change without notice.

**3 POWERED
ROLLS**



Jimmy Shine

66 BAILEIGH
INDUSTRIAL TOOLS ARE
BY FAR
SUPERIOR



"Over my many years as a fabricator of hot rods, race cars, and custom bikes, I've used many different types of machines. I've found that Baileigh Industrial Tools are by far superior to any other tool manufacturer out there."

— Jimmy Shine

